

AKITO KOWA PACKAGING LIMITED

MANESAR
PLOT NO 15, SECTOR 5, IMT MANESAR GURGAON

Shift **SHIFT B**
Machine **5 ply plant**
Printed on : 24/11/2010 01:31:12 PM

W.O.Num
000015
Dated
14/11/2010

Work Order Production Report

Page 1 of 1

Total Shift Time (mins) 480

Time Allocated.(mins) 11.12

Down Time Duration

| S. No | Item Code Job.No. | Item Name | W.O.Qty/ Target | Make Ready (mins) | Print Run (mins) | Prod OK.Qty | REJ QTY | Total QTY | Variance | Prodn Time Tick if Complete | D/n Time | MAKE READY | NO RAW MATERI AL | POWER FAILUR E | MECHA NICAL PROBL EM | MAN POWER | QUALIT Y PROBL EM | MACHI NE CLEANI NG | MACHI NE MAINTA INENCE | PROOF ING | PLATE PROBL EM | BLANK ET CHANG E | DECIS ION MAKI NG |
|-------|-----------------------------|---|--------------------|-------------------------|------------------------|----------------|---------|-----------|----------|--------------------------------------|-------------|---------------|---------------------------|----------------------|-------------------------------|--------------|----------------------------|-----------------------------|---------------------------------|--------------|----------------------|---------------------------|----------------------------|
| 1 | 91010002 000113 - Clr | 2LTR - 3PLY CORRUGATED BOX - CORRUGATION | 7482 | 10.0 | 1.1 | 4455 | - | 4457 | 3025 | - | 4 | 4 | | | | | | | | | | | |
| | | | | | | | | | | [] | | | | | | | | | | | | | |
| 2 | 91180015 000116 - Clr | 3PLY CORR. SHEET 120X1165 - CORRUGATION | 1817 | | | 1600 | - | 1603 | 214 | - | 20 | | | 15 | | | 5 | | | | | | |
| | | | | | | | | | | [] | | | | | | | | | | | | | |
| 3 | 92010011 000114 - Clr | MAY42559901-3 PLY CORRUGATED BOX - CORRUGATION | 2954 | | | 2005 | 4 | 2009 | 945 | - | 10 | | | | 10 | | | | | | | | |
| | | | | | | | | | | [] | | | | | | | | | | | | | |
| 4 | 91100003 000115 - Clr | MAY42559902 3PLY CORRUGATED BOX - CORRUGATION | 1888 | | | 1564 | - | 1569 | 319 | - | 15 | | | | | 15 | | | | | | | |
| | | | | | | | | | | [] | | | | | | | | | | | | | |
| 5 | 92020011 000126 - Clr | REAR BUMPER MODEL "A" - CORRUGATION | 2835 | | | 2050 | 1 | 2051 | 784 | - | 10 | | | | | 10 | | | | | | | |
| | | | | | | | | | | [] | | | | | | | | | | | | | |
| 6 | 91010001 000125 - Clr | 600 ML -3PLY CORRUGATED BOX - CORRUGATION | 9155 | | | 1675 | - | 1675 | 7480 | - | 0 | | | | | | | | | | | | |
| | | | | | | | | | | [] | | | | | | | | | | | | | |
| | | | 26131 | 10.0 | 1.1 | ***.*** | 5.000 | ***.*** | ***.*** | | 59 | 0 | 4 | 15 | 10 | 25 | 5 | 0 | 0 | 0 | 0 | 0 | 0 |

Remarks / Comments/ Observations :-

Line Incharge

Shift Incharge

Production Incharge